

# M91™

An affordable All-in-One: a smart PLC with a textual HMI and keyboard, plus an onboard I/O configuration; expand up to 150 I/Os

## Features:

### HMI

- Up to 80 user-designed screens
- Multilingual: supports over 15 languages and 20 graphic symbols
- Scroll between pre-programmed recipes/menus
- Memory and communication monitoring via HMI - No PC needed

### PLC

- Shaft-encoder inputs and PWM outputs
- Direct temperature inputs
- Auto-tune PID, up to 4 loops
- Date & Time-based control
- Database
- Print utilities
- Full source upload

### Communication

- SMS messaging via GSM
- Remote access utilities
- PC access via MODBUS or OPC server
- Supports MODBUS protocol
- CANBus (in C models only)
- User-defined ASCII strings, enable communication with external devices
- RS232/RS485 built-in port



**M91**

| <b>M91</b>   |   |  |   |  |  |   |   |   |   |   |
|--|---|--|---|--|--|---|---|---|---|---|
| Article Number   | M91-2-R1  | M91-2-R2C  | M91-2-R6C   | M91-2-R34  | M91-2-T1   | M91-2-T38                                     | M91-2-T2C   | M91-2-UN2   | M91-2-UA2   | M91-2-RA22  |
|  | 10 Digital<br>1 Analog<br>Inputs<br>6 Relay<br>Outputs  | 10 Digital<br>2 Analog<br>Inputs<br>6 Relay<br>Outputs | 6 Digital<br>6 Analog<br>Inputs<br>6 Relay<br>Outputs           | 20 Digital<br>2 D/A <sup>1</sup> Inputs<br>12 Relay<br>Outputs | 12 Digital<br>Inputs<br>12 Transistor<br>Outputs       | 22 Digital Inputs<br>16 Transistor<br>Outputs | 10 Digital<br>2 D/A <sup>1</sup> Inputs<br>12 Transistor<br>Outputs | 10 Digital<br>2 D/A/PT100/TC <sup>1</sup><br>Inputs<br>12 Transistor<br>Outputs | 10 Digital<br>2 D/A/TC <sup>1</sup> Inputs<br>10 Transistor<br>2 Analog Outputs | 8 Digital, 2 D/A<br>2 PT100/TC/<br>Digital <sup>1</sup> Inputs<br>8 Relay<br>2 Analog Outputs |
| <b>Inputs</b>  |   |  |   |  |  |   |   |   |   |   |
| Digital pnp/npn  | 10  | 10   | 6   | 22   | 12   | 22  | 12  | 12  | 12  | 12  |
| HSC/Shaft-Encoder/<br>Max. Freq. Measurer <sup>2</sup> | 3 10kHz<br>16-bit   | 3 10kHz<br>16-bit                                      | 1 10kHz<br>16-bit   | 3 30kHz <sup>3</sup><br>16-bit                                 | 2 10kHz<br>16-bit                                      | 2 30kHz <sup>3</sup><br>16-bit                | 3 10kHz<br>16-bit   | 2 10kHz<br>16-bit   | 1 30kHz <sup>3</sup><br>16-bit  | 1 30kHz <sup>3</sup><br>16-bit  |
| Analog   | 1 10-bit<br>0-10V,<br>0-20mA<br>4-20mA  | 2 10-bit<br>0-10V,<br>0-20mA<br>4-20mA                 | 6 10-bit<br>2 0-10V<br>0-20mA, 4-20mA<br>and 4 0-20mA<br>4-20mA | 2 10-bit<br>0-10V,<br>0-20mA<br>4-20mA                         | None   | None  | 2 10-bit<br>0-10V,<br>0-20mA<br>4-20mA                              | 2 14-bit<br>0-10V,<br>0-20mA<br>4-20mA  | 2 14-bit<br>0-10V,<br>0-20mA<br>4-20mA  | 2 14-bit<br>0-10V,<br>0-20mA<br>4-20mA  |
| Temperature<br>Measurement                             | None  | None   | None  | None   | None   | None  | None  | 2 PT100/TC<br>or<br>2 TC  | 2 TC<br>or<br>2 TC  | 2 PT100/TC<br>and<br>2 PT100/TC   |
| <b>Outputs</b>   |   |  |   |  |  |   |   |   |   |   |
| Digital  | 6 relay   | 6 relay  | 6 relay   | 12 relay   | 12 pnp   | 16 pnp  | 12 pnp  | 12 pnp  | 10 pnp  | 8 relay   |
| High-Speed Outputs/<br>PWM <sup>4</sup>                | None  | None   | None  | None   | 2, first 2 outputs can function as HSO, 0.5kHz maximum |   |   |   |   | None  |
| Analog   | None  | None   | None  | None   | None   | None  | None  | None  | 2 12-bit:<br>0-10V, 4-20mA  | 2 12-bit:<br>0-10V, 4-20mA  |
| <b>I/O Expansion</b>                                   | I/Os may be added via expansion port  |  |   |  |  |   |   |   |   |   |
| <b>Program</b>   |   |  |   |  |  |   |   |   |   |   |
| Application Memory                                     | 36K (virtual) Ladder code capacity  |  |   |  |  |   |   |   |   |   |
| Memory Operands  | 256 coils, 256 registers, 64 timers   |  |   |  |  |   |   |   |   |   |
| Database   | 1024 integers, (indirect access)  |  |   |  |  |   |   |   |   |   |
| <b>Operator Panel</b>                                  |   |  |   |  |  |   |   |   |   |   |
| Type   | STN LCD   |  |   |  |  |   |   |   |   |   |
| Display Size   | 2 lines x 16 characters   |  |   |  |  |   |   |   |   |   |
| Keys   | 15 keys   |  |   |  |  |   |   |   |   |   |
| <b>General</b>   |   |  |   |  |  |   |   |   |   |   |
| Power Supply   | 12/24VDC  | 12/24VDC   | 24VDC   | 24VDC  | 12/24VDC   | 24VDC   | 12/24VDC  | 12/24VDC  | 24VDC   | 24VDC   |
| Battery  | 7 years typical at 25°C, battery back-up for all memory sections and RTC                                |  |   |  |  |   |   |   |   |   |
| Clock (RTC)  | Real-time clock functions (date and time)   |  |   |  |  |   |   |   |   |   |
| Environment  | IP65/NEMA4X (when panel mounted)  |  |   |  |  |   |   |   |   |   |
| Standard   | CE, UL<br>Many of our products are also UL Class 1 Div 2 and GOST certified - please contact Unitronics |  |   |  |  |   |   |   |   |   |

<sup>1</sup> In these models certain inputs are adaptable, and can function as either digital, analog, and in certain models also as thermocouple or PT100. Using adaptable inputs reduces the amount of free digital inputs. For example, M91-2-UA2 offers 12 digital inputs. Implementing 2 TC inputs requires 4 digital inputs, leaving 8 free.

<sup>2</sup> Certain inputs can function as high-speed counters, shaft-encoder inputs, or normal digital inputs.

<sup>3</sup> This specification depends on cable length.

<sup>4</sup> Certain outputs can function as high-speed or PWM outputs.